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February 22, 2017 Batch production is a concept that many manufacturing companies use to improve efficiency and reduce wasted times. The technique has the structure that completes specific tasks all together, in lots, rather than completing a complete process alone. It is a popular alternative to the other two main production strategies, which are mass production and work production. Working homework in lots, you need less time to change the parts, switch to different machines or carry out other activities. Each activity can be completed in large numbers, which allows you to complete the more quickly activities than working them one at a time. Batch processing can be used for every aspect of the production of some items or only for a passage in the production process for others. This type of production offers many types of structures significant advantages compared to other production techniques. Some of the most significant advantages include: Investment of initial capital: Batch production allows a machine or the line to produce more products, which can reduce initial capital investments for many types of companies. Reduced risk: since a single machine or line is used for more products, there is no same level of risk that a structure that runs a product on a machine has. If a type of product does not sell more, the other options are still practicable. Good for seasonal products - producers that produce seasonal products often benefit from batch production. Making large lots of articles and therefore changing the machinery for the next season is a very efficient production method. Excellent for cosmetic changes: batch production is also used when there are cosmetic changes to a product. The classic example is automotive production. The producers will paint all the colorful cars in a lot, then to the next color and travel all the color options in large lots to save time and effort. Batch production is not a good option for each type of production. 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Although this may seem like a way to save time at the moment, the long-term ramifications of these can cost a lot more in terms of waste. Below is a brief description of the 8 Waste and ways to combat it in your facility. A good way to remember this waste is through the acronym DOWNTIME. Defects à products or services that do not meet company standards Overproduction à produce more than one product than required by the customer Waiting à the waiting time between the stages of a production process Unused talent à not fully exploited by employees Transport à unnecessary material handling in Production processes Inventory à production/storage more than required by the customer Movement à people or equipment on the move Do not add value for the customer but cost resources Defects are characterized like all products that do not meet company standards. Defects are generally considered the worst waste, as they often require reprocessing to become saleable or are completely scrapped. Scrapping and remanufacturing involve additional costs for the operation without any added value for the customer. Let's take a look at some examples. In production, this might look like 100 Fuzzie Wuzzie bears that need reworking because they were produced without right eyes. The defect-related waste could also look like a real estate company that needs to reprint 5,000 brochures because the CEO's last name was spelled incorrectly. Defects can manifest themselves in different ways, but the reason they often occur is that the measures needed to capture and correct human error have not been implemented. How to combat it:itofid ittefid ad etnese etnemetsoc: ais enoizudorp al ehc eritnarag rep oroval il erazzidradatS "tottefid otseuq id oilhecir il erative ad odom ni olraf elibissop "À ,enoizudorp id ossecorp la asnepiR eilamona el eravelir rep amgiS kIS eratnemelpmi of waste, overproduction occurs when a product (or part of a product) is built before the customer demand requires it. Even if you could be tempted to produce as many products as possible, this tactic, that of the "just in houses", causes a series of problems. This strategy can prevent a regular workflow, increase storage costs, hide defects in the inventory, requires too many money to finance the production process and has excessive delivery times. Rather than a strategy à "Just in Casèà", the Lean methodologies believe that companies should adhere to the concept of production à "Just in Time.à" this production philosophy focuses on the customer's demand instead of producing as much as more possible product, e Allow your company to operate more efficiently. Other ways to combat this type of waste: the wait is perhaps the easier of the production waste to be overlooked. Essentially, this waste occurs when the weather is lost as a consequence of a decrease in productivity. Examples are: workers waiting for the material, production interrupted for the cooling or maintenance of the equipment and too many necessary reviews before the process continues. The waiting time has often precipitated by irregularities in production and can cause surpluses of stocks or overproduction. In an office environment, a good example of waste are unnecessary or excessive meetings, long email chains, long queues of files awaiting approval, etc. The best way to combat the awaiting waste is to implement the continuous or single -lady flow in corporate production processes. This is the new addition to the 8 waste. Although not recognized by the Toyota Production System, this eighth waste refers to the waste of human talent. This waste occurs when companies have management that do not use experience, and the employee skill. Instead of inviting employees to use their knowledge to improve the processes, only orders are expected to follow. It follows that the production processes are often inefficient, obsolete and a workforce that does not feel feel like offer suggestions. Another way this rejection raises the head is when workers are not sufficiently trained. In order for companies to operate efficiently and productively, they must fully invest in their workers and comprehensive training is a good starting point. When workers are given the opportunity to prosper in the workplace, they work harder and better. Of all the different types of waste, transport waste can be the most difficult to detect. This refusal refers to the unnecessary movement of products, equipment and people. Not only does transport take valuable time out of the production process, it also makes materials/products more susceptible to damage and defects. Another trap of this waste is that it makes jobs unnecessary, adds wear to equipment and can lead to premature fatigue. Combat transport waste: take a walk Gemba, paying particular attention to the steps involved in the processes of redesigning production, focusing on ways to minimize movements and simplify production too much inventory is waste. This is a controversial opinion. Depending on who you ask, or you'll be shouted they receive applause eegegerati in accord. Accounting departments do not consider excessive inventory a waste because they view inventory as an activity. In production, however, excessive inventory leads to defective or damaged products, defects are hidden in inventory, longer lead times in the production process and an inefficient use of capital. Too much inventory is usually the result of overproduction and overproduction (which is another kind of waste). While some people still argue that excess inventory is not a waste, this problem can result in a lot of extra costs, especially if a defect is discovered in the large inventory. In terms of Sleele, the movement refers to any useless movement of equipment, people or machinery. Walking, lifting, reaching, folding, lengthening and moving that it adds time or spends extra energy would be as a displacement. Let' take a look some examples: A dental practice keeps its records in a locker so high that the receptionist needs to use a ladder to access the files. This extra movement every time a patient needs to be checked increases time, consumes too much energy and increases the risk of injury. In a warehouse, it may seem that crew members have to make efforts to reach where the tools are stored, or that they have to walk 100 feet to retrieve commonequipment. Fighting movement wastes: make organization a priority Implement a 5S Program Re-evaluate where the Læxtra processing tools are stored refers to a product or service that has more' features or functionality what the customer has requested or expected. In manufacturing, ciÃ² may include use equipment with multiple components or capacity compared to what is necessary to manufacture a product, excessive engineering of a solutionuse of too much time in unnecessary analysis or adjustment anduse of a product in more ' than necessary. Further processing may also resemble documents that require too many revisions for approval, redundant data entry or anything else that adds further steps into a workflow. Combat excess processing: better understand your customers' expectations Keep your customers' expectations in mind before designing your manufacturing processes Produce to the level of quality your customers' desires/needs Similar articles Page 3This 24 page guide explains how a 5S program works so that you can start one at your company. 5SÀngÀs unique red tag strategyCover the bonus 6th S, SecurityLarge to educate teams to the 5SQuding request this 5S Guide, you will also receive 3 free bonuses:Bonus #1: 5S Free #2: Free 5S PowerPointBonus #3: Free 5S Audit Cardscarica Now my free guide! This video to find out more





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